

The fusion of form, function and maintenance freedom.



Fully Fusion-welded for strength

Designed and manufactured to be strong and dependable, our windows feature fusion-welded sashes and mainframes. The vinyl sections are literally welded together to create a solid, one-piece unit that won't come loose or weaken over the years.

New Generation Vinyl maintenance-free uiPVC

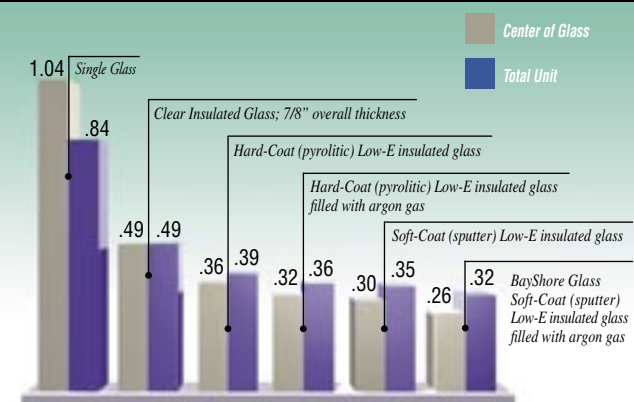
Polyvinylchloride (uiPVC) extrusions provide the utmost in convenience and long-lasting beauty. Because the color is through-and-through, it never needs painting and scratches won't show. Unlike aluminum or wood windows, soap and water keeps our windows looking new. And because uiPVC doesn't conduct heat or cold, it reduces frost and condensation.



Better Glass equals greater comfort

Hi R+Plus® with our 4.2 glass package, a 7/8" single-surface multilayer vacuum-deposition Low-E insulated glass unit filled with argon gas. Original Hi R+Plus delivers 40% more energy efficient than many other types of Low-E glass and over twice as energy efficient as ordinary insulating glass.

U-Factor Comparison



The lower the U-Factor the greater the insulation value. R-Value is the inverse (R=1/U) of the U-Factor. Figures are based on computer simulations performed by Architectural Testing, Inc. in accordance with the National Fenestration Rating Council (NFRC) 100-97. Total Unit Factors determined per NFRC-100 (National Fenestration Rating Council). BayShore glazing options are certified to NFRC-100, and Low E with Argon meets ENERGY STAR requirements.



Warm-edge Intercept® Glass System

A unique U-shaped channel separates the two panes of glass and interrupts the natural airflow from heat to cold through the unit, reducing the risk of condensation.

Guaranteed to last*

We believe so strongly in the durability of BayShore products that we offer a Limited Lifetime warranty on the entire window unit and it's transferable to the next property owner when you decide to sell your home.

*See warranty for complete details.

Quality that Lasts

How does a window company that started in 1981 with all of five employees grow to be one of the largest manufacturers of vinyl windows and patio doors in North America? Two words: Great Products.

At the heart of our success is an understanding that home-owners have a lot of choice in window manufacturers. What's propelled our growth is a commitment to making our products better. We craft our windows and patio doors to be the perfect complement to today's homes and low maintenance lifestyles. Windows and patio doors created to be an ideal blend of unparalleled beauty and uncompromising performance.

The Great Lakes BayShore window was designed with Quality in Mind, but don't just take our word on it, let the product certification speak for itself.

BayShore Windows with a Low-E argon glass package meet The Department of Energy's ENERGY STAR requirements for your region. The ENERGY STAR Window Program is a voluntary partnership between the U.S. Department of Energy and participating window manufacturers. ENERGY STAR performance requirements are tailored to fit the energy needs of the country's different regions – northern, central and southern states. Your investment in ENERGY STAR windows will pay for itself over time, and then the savings is money in the bank every year!



BayShore Windows ... good for you, good for your home and good for the environment.



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BayShore™

w i n d o w s a n d d o o r s

Life-long strength and energy efficiency.



Windows you'll warm-up to.

- Fully fusion-welded sash and mainframe for extra strength
- 7/8" insulating glass with Warm-edge Intercept® spacer system for added energy efficiency
- Solid uPVC vinyl for maintenance freedom and long-lasting beauty
- Ventilation limit-locks for added security when windows are partially open
- Sloped sill with unique SilLok design ensures natural water run-off
- Easy to operate block and tackle balance system
- Two cam-action locks on windows over 25" wide
- Lift rail for ease of operation
- Integral interlock and fin and pile weatherstripping on both sashes and mainframe for protection against air, dust and moisture
- Trim line design for maximum viewing area
- Flush mount tilt latch buttons for ease of tilting and convenient cleaning.



Our fusion welded double-hung windows offer beauty, maintenance freedom, and peace of mind at a price you can live with.



Cam-action locks.



Lift rail.



Ventilation limit latch and tilt-latch.



Meeting rails with Integral sash interlock.

Beauty, Comfort, Value enjoy living in greater beauty and comfort, and increase your home's value today.



Picture Perfect.

- Fully fusion-welded sash and mainframe for extra strength
- State-of-the-art track and roller system for easy gliding
- Two high-security cam action locks on windows over 25" tall
- In-home removable sash for safe, easy cleaning
- Ventilation limit-locks for added security when windows are partially opened
- Integral interlock and dual Wool-pile weatherstripping on both sashes and mainframe for protection against air, dust and moisture
- Extruded aluminum half screen with heavy fiberglass mesh
- Trim line design for maximum viewing area.



Airtight Performance.

- Fusion-welded frames and sashes stay strong and in place for a lifetime of dependable performance
- New Generation vinyl requires little maintenance while retaining beauty
- Casements open a full 90 degrees for easier, safer cleaning
- Easy-to-reach multi-point locking system provides increased security with a single conveniently located handle.



Brighten your outlook.

- Custom made to ensure a good fit in your home
- Available in casement or double-hung styles
- Fusion-welded frames and sashes for extra strength and dependable performance
- Heavy-duty weather stripping ensures a tighter seal
- Full head and seat boards for added strength and durability with great aesthetics



An exquisite blend of form and function.

- Full perimeter, high performance weatherstripping
- Our doors glide on tandem steel rollers and provide smooth and effortless operation, no matter how many times they are opened and closed
- A heavy-duty vinyl sill with a stainless steel roller guide delivers superior strength, resists frost and condensation and offers significant operating ease
- Fusion-welded frame with integral nail fin and fusion welded panels for weather-tight construction
- Standard sizes to fit a wide variety of door openings.

Optional security foot-bolt lock



Available handle color options

| | |
|----------------|--------|
| Classic Brass | Camel* |
| Brushed Chrome | White* |

** Standard colors.*

Distinctive Options

Decorative options

We offer elegant detailing with our Classic or Williamsburg style grids. Each is mounted between two panes of insulating glass for protection and easy cleaning.



Classic Colonial Classic Diamond Williamsburg Colonial

Color options

BayShore Windows and doors are manufactured in solid vinyl for color retention and are available in creamy white or camel.



Creamy White Camel

Window and door colors in this brochure may vary from actual color(s) due to printing technology. Please contact your Great Lakes Dealer for actual color sample.